

Back to Work Safely: Respiratory Protection

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- This presentation contains an overview of general information and should not be relied upon to make specific decisions.
- Completing this program does not certify proficiency in safety and health.
- Information is current as of the date listed for this presentation, and requirements can change in the future.
- Local country or regional regulations and guidance varies, and the responsibility for the correct implementation of a RPE program in compliance with local country or regional regulations is with the employer.
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Topics

Are Respirators Needed?

- Risk Assessment
- Control Methods

Face Coverings, Masks and Respirators – Comparison

• "Source Control" vs. Respiratory Protection

Respirator Selection Considerations

- Particulate protection
- Respirator types

Optimizing Use of Respirators

• Alternative types, extended use, decontamination, etc.



Are Respirators Needed?

Getting Started





Available Resources

Get information and guidance from trusted sources







OSHA COVID-19 Guidance

- Key elements of a COVID-19 plan
- Suggested Risk Assessment Categories
- Suggested controls by risk level
 - Engineering
 - Administrative
 - PPE





OSHA Guidance on Preparing Workplaces for COVID-19: Risk Pyramid



Healthcare and Medical Personnel

Jobs that require frequent and/or close contact with others

Jobs that do not require frequent and/or close contact with others. Minimal occupational contact with the public and other coworkers

> OSHA - Guidance on Preparing Workplaces for COVID-19 https://www.osha.gov/Publications/OSHA3990.pdf

https://www.osha.gov/Publications/OSHA4045.pdf

- Every work activity is unique
- Evaluate the workplace individually and practically
- Follow local regulations
- Check with other peers in Industry
- Make simple changes





Evaluating the Need for Respirators

https://multimedia.3m.com/mws/media/1833462O/eval uating-the-need-for-respirators-during-covid-19pandemic-non-healthcare-workplaces.pdf



Technical Bulletin April, 2020

Evaluating the Need for Respirators during COVID-19 Pandemic – Non-healthcare Workplaces

Summary

During the COVID-19 pandemic, many employers need to determine whether their workers require personal protective equipment (PPE) to help reduce their potential on-the-job exposure to the virus which causes the disease. According to a non-regulatory guidance document published by the US Occupational Safety and Health Administration (OSHA), which takes a hazard banding approach to categorizing work, the majority of non-medical workers do not require the use of respiratory protection.

Guidance on Preparing Workplaces for COVID-19 (OSHA)

Background

The COVID-19 Pandemic has resulted in hundreds of thousands of confirmed cases as of April 2020. COVID-19 is a pneumonia-like disease caused by the virus SARS-CoV-2, which is transmitted primarily via airborne droplets, aerosols, and also likely via surface contact.

To help reduce the chance of acquiring the disease, the World Health Organization (WHO) advises members of the public to wash their hands regularly, avoid touching their eyes, mouth and nose, cover their nose and mouth with a tissue or their elbow (not their hand) when sneezing and coughing, and avoid close contact with anyone who is coughing or sneezing or showing signs of respiratory illness. At this time WHO has not made any recommendations for personal protective equipment (PPE) use by the general public, including respirators and masks.

Coronavirus disease (COVID-19) advice for the public (WHO)

Non-healthcare Workplaces during COVID-19

In many parts of the world, governments have issued "Stay at Home" or "Shelter in Place" orders to promote social distancing measures, requiring business to temporarily close. But many operations, such as utilities, transportation, food and other necessary goods, essential construction, etc., are considered critical and must remain operational.

In light of COVID-19, employers around the world have been needing to consider the possibility of PPE to their workers, in many cases for the first time.

Several sets of guidelines have been published to help employers prepare for and cope with the COVID-19 pandemic:

Getting Your Workplace Ready for COVID-19 (WHO)



Hierarchy of Controls

Hierarchy of Controls



- Elimination: Focusses on eliminating / removing the hazard altogether

- **Substitution:** Looks at the materials used in the process and considers there's a suitable alternative that's safer

- Engineering Controls: examine what engineering controls can be installed in the existing process, applications or facilities to reduce exposure to the hazard at source

- Administrative controls: the last of the collective controls such as safety signage, job rotation, PPE zones

- **PPE :** PPE is classified as the least effective and reliable control measure in the hierarchy of that requires correct selection of adequate and suitable PPE



Centers for Disease Control and Prevention CDC 24/7: Saving Lives, Protecting People™

https://www.cdc.gov/niosh/topics/hierarchy/default.html

Workplace Programs – Disrupt Chain of Transmission



Compiled from OSHA, CDC, WHO guidance



Select COVID-19 Engineering & Administrative Controls

Engineering Controls

Barriers - 6 feet travel distance face to face

Administrative Controls

Physical distancing

Restrict access or limit capacity in enclosed areas such as elevators, trailers, small spaces, shared vehicles, and break areas

Modify work schedules to stagger trades, or minimize mixing of shifts

Limit in-person meetings

Designate "lanes" in hallways/walkways

Face coverings as source control – **not a substitute for distancing!**

When these controls are not feasible, respiratory protection may be necessary. -OSHA Guidance on Returning to Work

If workers wear cloth face coverings, is 6-ft distance still required? "Yes. Cloth face coverings are not a substitute for social distancing measures." - OSHA COVID-19 FAQs (link)

Face Coverings Masks Respirators

Respiratory Protection Devices and Masks

	Not PPE ¹	Considered PPE by OSHA ¹				
	Homemade face covering	Procedure Mask	Surgical Mask	Filtering Facepiece Respirators	Elastomeric Respirators	PAPR with hood, helmet, or headcover
						and a second
Fitment	Loose	Loose	Loose	Tight	Tight	Loose
Recommended* as source control to help capture spit or mucous expelled by wearer	•	•	•	● (some models only)		
Tested for fluid resistance			•	● (some models only)		
Designed to help reduce the wearer's exposure to airborne particulate hazards when properly selected and worn				•	•	•
At >94-95% filtration efficiency against particulates**				•	•	•
Some components can be cleaned / disinfected and reused					•	•

This table provides general information concerning the products shown. Always read and follow all user instructions and applicable guidance.

*Recommended by <u>CDC</u>, <u>OSHA</u>, and/or <u>FDA</u> as source control.

**when used with an N95, FFP2 or similar particulate filter

1OSHA Guidance on Returning to Work <u>https://www.osha.gov/Publications/OSHA4045.pdf</u>



Masks Vs. Respirator









Valved vs Unvalved Respirator

Valved Respirators



Inhalation: As the wearer inhales, air is pulled through the respirator.

Inhaled air is filtered

Exhalation: As the wearer exhales, the respirator is filled with warm, moist air.

- Exhaled air exits through the valve and filter media
- Exhaled air passing through valve is not filtered

Unvalved Respirators



Inhalation: As the wearer inhales, air is pulled through the respirator.

• Inhaled air is filtered

Exhalation: As the wearer exhales, the respirator is filled with warm, moist air.

- Exhaled air passes through filter media
- Exhaled air is filtered

Half-mask respirator & Loose-fitting PAPR

Half-mask respirator

- Inhalation: As the wearer
 inhales, air is pulled through the attached particulate filters.
 - Inhaled air is filtered

Exhalation: As the wearer exhales, the mask is filled with warm, moist air.

- Exhaled air exits through valve
- Exhaled air is <u>not</u> filtered.



Loose-fitting PAPR

A battery-powered motorized fan pulls air through a filter, supplying a continuous flow of air into a hood or headtop.

The continuous flow of filtered air is greater than the volume of air inhaled by the wearer. Therefore, there is a constant flow of air escaping from the hood or headtop.

Although the hood or headtop is loose-fitting, there is a face or neck seal.

Respirator Selection

Need for Personal Protective Equipment (PPE)

PPE to Perform the Job

(Hazard-based Risk Assessment)

Dust Mist Fume Gasses Vapor Hand hazards Flying objects Falling objects Trips Falls Work at height Confined spaces Electrical hazards Biological Hazards

PPE for Prevention

(If no other PPE required in workplace)

Face masks Respirators Gloves

Respiratory Hazards – Types

• Oxygen Deficiency (Air)



- Gaseous (Cartridge)
 - Gases/Vapors



- Particulates (Filter)
 - Dusts, Mists, Fumes
 - Fibers, Micro-organisms







Respirators – many options for various applications.



Types of Respirators



US OSHA Assigned Protection Factors



Air Purifying Filters

Negative Pressure





PAPR

HEPA only

* For Powered Air Purifying Respirators (PAPRS) there is only one filter class, HE (high Efficiency)

Optimizing Use of Respirators

Optimizing supply of filtering facepiece respirators

Control of Hazard

• Hierarchy of controls

Qualitative Vs Quantitative fit test

• Conserve facepieces

Alternative types / classes of certified RPE

• Selection of reusable respirators

Service life extensions of RPE

• Methods to extend use

Decontamination

RPE approved to other standards

- Consider counterfeit
- FEMA possible resource

Adapted from : CDC - Interim Guidance for Conserving and Extending Filtering Facepiece Respirator Supply in Non-Healthcare Sectors https://www.cdc.gov/coronavirus/2019-ncov/community/conserving-respirator-supply.html



Control of Hazard

Control of Hazard

- Short term Implement immediate feasible engineering and administrative controls
- Long term Eliminate or substitute hazards and implement engineering controls where possible



- Shifting work to ventilated hoods , Bio safety cabinets etc
- Imporary change in process : Wet methods instead of Dry
- Reschedule non essential work which may require RPE
- Adjust schedules to reduce amount of RPE needed
- Limiting the number of workers to minimum
- Prioritize RPE use

Short Term

Fit Testing

Qualitative Vs Quantitative fit test







Alternatives

Alternative types / classes of certified RPE



3M

Does not include all respirator types or styles

Continued...

Alternative types / classes of certified RPE

Examples of respirator types that may be available when availability of surgical N95 respirators is limited include:



Attributes, Potential Advantages and Potential Limitations of each are described in our technical bulletin:

https://multimedia.3m.com/mws/media/18037050/possible-alternatives-to-surgical-filteringfacepiece-respirators-healthcare.pdf



Service Life Extension of RPE

Service life extensiions of RPE





Can I decontaminate N95s?

Service life extenstions of RPE

https://multimedia.3m.com/mws/media/18 248690/decontamination-methods-for-3m-n95-respirators-technical-bulletin.pdf

Decontamination must

- Be effective against the agent
- Not damage filtration
- Not affect fit
- Be safe for the wearer



Science. Applied to Life.™ **Technical Bulletin**

May, 2020 Revision 6

Decontamination Methods for 3M Filtering Facepiece Respirators such as N95 Respirators

Background

NOTE: Please revisit this document often for frequent updates.

During this public health emergency of the COVID-19 pandemic outbreak, many healthcare institutions are experiencing shortages of filtering facepiece respirators such as N95 respirators. The U.S. Center for Disease Control and Prevention (COC) has issued Strategies for Optimizing the Supply of N95 Respirators. In this document the CDC recommends conventional capacity strategies, contingency capacity strategies (during expected shortages) and crisis strategies (during known shortages). Contingency and crisis strategies include use of N95s past their shelf life, extended use of N95s, use of other types of respirators, use of respirators from other countries, and re-use of respirators, ahead of decontamination of respirators.

The CDC discusses reuse and extended use of N95s as a Crisis strategy at Recommended Guidance for Extended Use and Limited Reuse of N95 Filtering Facepiece Respirators in Healthcare Settings and has published guidelines on Decontamination and Reuse of Filtering Facepiece Respirators. CDC says research indicates the virus survives for up to 72 hours on a variety of surfaces. Therefore, CDC is recommending a wait and reuse approach before consideration of other decontamination approaches.

Key excerpt from CDC guidelines: "The healthcare worker will wear one respirator each day and store it in a breathable paper bag at the end of each shift. The order of FFR use should be repeated with a minimum of five days between each FFR use. This will result in each worker requiring a minimum of five FFRs, providing that they put on, take off, care for them, and store them properly each day. Healthcare workers should treat the FFRs as though they are still contaminated and follow the precautions outlined in our reuse recommendations. If supplies are even more constrained and five respirators are not available for each worker who needs them, FFR decontamination may be necessary."

OSHA has published an enforcement memorandum indicating that during the COVID-19 pandemic, U.S. employers may consider using certain decontaminating methods in their procedures for reusing N95s. This dispensation stands only if employers have exhausted many other options – such as the strategies recommended by the CDC – to reduce the need for respiratory protection and/or manage the use of respirators to try to ensure adequate supply. OSHA emphasizes that employers should look to respirator manufacturers for guidance regarding which decontamination methods are compatible with specific respirator models.

Evaluating Decontamination Methods for Filtering Facepiece Respirators

Per the CDC guidelines, a number of sterilization companies are assessing decontamination processes for N95 filtering facepiece respirators (FFRs). The U.S. Food and Drug Administration (FDA) is evaluating granting <u>Emergency Use</u> Authorizations (EUAs) for such decontamination systems during the COVID-19 outbreak. Issued EUAs for Personal Protective Equipment with regards to COVID-19 will be available on the FDA website: Personal Protective Equipment EUAs

3M is collaborating with several sterilization companies and institutions that are investigating ways for hospitals to safely decontaminate 3M's N95 FFRs in line with the CDC guidance on Decontamination and Reuse of Filtering Facepiece



CDC – Crisis capacity strategy

Decontamination and reuse of filtering facepiece respirators

- Only employed as a crisis capacity strategy
- CDC and NIOSH do not recommend decontamination and reuse of FFRs



One mitigation strategy



Decontamination of Reusable (elastomeric) & PAPRs





See local/national guidance See manufacturer's instructions

> https://multimedia.3m.com/mws/media/1793959O/cleaning-and-disinfecting-3m-reusable-respirators-following-potential-exposure-to-coronaviruses.pdf https://multimedia.3m.com/mws/media/1793956O/cleaning-and-disinfecting-3m-paprs-following-potential-exposure-to-coronaviruses.pdf

Decontamination of Filters and Cartridges

Image	209 (Califier Califier Constant Constan	A COS		erer an si konste 1 (2015) Tarana Taranan an sa				
Name	Disc Filte	Disc Filters		Pre-Filter Pads		/7093C/603X	6092X/609X Cartridges	
Wipe outside surfac as indicated in disinfecting product user instructions wit damp cloth and disinfecting solution	e h		*					
Image		C	2)	dival and intervention	-	2		
Name	603	501		Pre-Filter Pad		603/501/Pre-fi ter Assembly	501/Pre-filter il pad/cartridge Assembly	
Cleaning Method	Wipe, spray or soak	Wipe, spray or soak			Wipe outside su disinfecting pro- with damp cloth Do not allow dis reach the pre-fil		aces as indicated in act user instructions and disinfecting solution. fecting solution to er.	

Possible Facepiece disinfection methods:

Sodium hypochlorite solution (at a free chlorine concentration of **5,000 ppm**) with 1-minute contact time.

70% Isopropanol solution with 1-minute contact time Note: Soaking in IPA solution resulted in degradation of inhalation valves after ~ 20 cycles, for some 3M facepieces. Pay close attention to this area during inspection, for all facepieces.

* Read the complete bulletin

<u>Cleaning and Disinfecting 3M Reusable</u> <u>Elastomeric Half and Full Facepiece</u> <u>Respirators following Potential Exposure to</u> <u>Coronaviruses</u>

Video



Other Country Approved Respirators

RPE approved to other standards

Different Standards adoption for RPE

- ★ N95 (United States)
- ★ FFP2 (Europe)
- ★ KN95 (China)
- ★ P2 (Australia/New Zealand)
- ★ Korea 1st class (Korea)
- ★ DS2 (Japan)

Comparison of global Filtering facepiece respirator classes -Technical bulletin:

https://multimedia.3m.com/mws/media/17915000/comparisonffp2-kn95-n95-filtering-facepiece-respirator-classes-tb.pdf

3M Personal Safety Division

Based on this comparison, it is reasonable to consider China KN95, AS/NZ P2, Korea 1st Class, and Japan DS FFRs as "equivalent" to US NIOSH N95 and European FFP2 respirators, for filtering non-oil-based particles such as those resulting from wildfires, PM 2.5 air pollution, volcanci eruptions, or bioaerosols (e.g. viruses). However, prior to selecting a respirator, users should consult their local respiratory protection regulations and requirements or check with their local public health authorities for selection guidance.

Certification/ Class (Standard)	N95 (NIOSH-42C FR84)	FFP2 (EN 149-2001)	KN95 (GB2626-20 06)	P2 (AS/NZ 1716:2012)	Korea 1 st Class (KMOEL - 2017-64)	DS (Japan JMHLW- Notification 214, 2018)
Filter performance – (must be ≥ X% efficient)	≥ 95%	≥94%	≥ 95%	≥94%	≥ 94%	≥ 95%
Test agent	NaCl	NaCl and paraffin oil	NaCl	NaCl	NaCl and paraffin oil	NaCl
Flow rate	85 L/min	95 L/min	85 L/min	95 L/min	95 L/min	85 L/min
Total inward leakage (TIL)* – tested on human subjects each performing exercises	N/A	≤ 8% leakage (arithmetic mean)	≤ 8% leakage (arithmetic mean)	≤ 8% leakage (individual and arithmetic mean)	≤ 8% leakage (arithmetic mean)	Inward Leakage measured and included in User Instructions
Inhalation resistance – max pressure drop	≤ 343 Pa	≤ 70 Pa (at 30 L/min) ≤ 240 Pa (at 95 L/min) ≤ 500 Pa (clogging)	≤ 350 Pa	≤ 70 Pa (at 30 L/min) ≤ 240 Pa (at 95 L/min)	≤ 70 Pa (at 30 L/min) ≤ 240 Pa (at 95 L/min)	≤ 70 Pa (w/valve) ≤ 50 Pa (no valve)
Flow rate	85 L/min	Varied – see above	85 L/min	Varied – see above	Varied – see above	40 L/min
Exhalation resistance - max pressure drop	≤ 245 Pa	≤ 300 Pa	≤ 250 Pa	≤ 120 Pa	≤ 300 Pa	≤ 70 Pa (w/valve) ≤ 50 Pa (no valve)
Flow rate	85 L/min	160 L/min	85 L/min	85 L/min	160 L/min	40 L/min
Exhalation valve leakage requirement	Leak rate ≤ 30 mL/min	N/A	Depressurizatio n to 0 Pa ≥ 20 sec	Leak rate ≤ 30 mL/min	visual inspection after 300 L /min for 30 sec	Depressurizatio n to 0 Pa ≥ 15 sec
Force applied	-245 Pa	N/A	-1180 Pa	-250 Pa	N/A	-1,470 Pa
CO ₂ clearance requirement	N/A	≤ 1%	≤ 1%	≤ 1%	≤ 1%	≤ 1%

*Japan JMHLW-Notification 214 requires an Inward Leakage test rather than a TIL test.



Resource for 3M respirators imported by FEMA

3M.com/airlift

- Product Comparison Tables
- User Instructions
- Training Videos
- Donning Posters
- Frequently Asked Questions
- Technical Support Helpline

3M Respirators in International Packaging Made Available in US during COVID-19

3M is continuing to address the COVID-19 pandemix with many tactics to help protect those responding to the outbreak, including basithours workers and first responders, in antly April, 3M reached agreement with the U.S. government on a plan that, with the Trump Administration's assistance, will enable FEMA to import 168.5 million respirators into the United States over 3 --month period starting in April, from our plants in Asia.

Read this if you have received 3M respirators in international packaging

The Food and Drug Administration requires this information be made available to everyone who has received these respirators.

Key Beference Information

Jump to: Counterfeit Concerns (Product Comparison Charts) Frequently Asked Questions



How can I tell if this is authentic/genuine 3M product?

Did you receive the product directly from FEMA or from FEMA via a State Authority ? Was your organization required to pay for the product?

Report Fraud
DOWNLOAD BULLETIN (PDF, 122.39 KB)
REPORT PRODUCT FRAUD

Product Comparisons

The US Centers for Disease Control and (Nevertion (CDC) has determined certain approvals from other countries are similar to the NUS because they have similar levels of fibration and assigned protection factors of 10. KNUS is one of the approvals that the CDC has determined is similar to the National Institute for Occupational Selety and Health (NUCBI) (NS).

Athough KNGC respirators have an assigned protection factor of 10 in Chins, they are not considered similar to NSb because the filter efficiency is at least BOS, rather than at least BOS.

DOWNLOAD TECHNICAL BULLETIN (PDF, 1.8 MB)









Unvalved KN95

Valved KN95

Cup Shaped

How to know if this product Fake or Counterfeit?

3M recommends purchasing 3M respirators from 3M authorized distributors or dealers, which will increase the likelihood that you will receive authentic 3M products.

3M does not recommend purchasing respirators from unknown sellers on multi-party internet ecommerce platforms.

Here are some tips to help avoid counterfeit products:

3M respirators will be sold in 3M packaging, with model-specific user instructions accompanying the product.

3M respirators should not be sold individually, or without packaging (including user instructions).

3M has strict quality standards, and therefore products that have missing straps, strange odors, blocked valves, misspelled words, etc. are likely not authentic 3M respirators



Other Wear Considerations

FAQs for Work Places

https://multimedia.3m.com/mws/media/17925390/respiratory-protection-faq-workplace.pdf

Key Questions:

- Can FFRs be re-used?
- Is there a time limit to wearing an FFR?
- Can FFRs be shared?



Introduction

This is a general document that is not specific to any particular airborne contaminant, including viruses and bacteria.

During public health events – such as wildfires, times of high air pollution, airborne-transmissible disease outbreaks, etc. – employers may need to provide respiratory protection to workers who usually do not require respiratory protection. Examples include workers whose jobs keep them outdoors during air pollution events, or workers with prolonged or frequent exposure to large groups of people during disease outbreak events.

When respiratory protection is recommended for workers and the public, the recommendations focus on government approved respirators such as 'N95, FFP2 or equivalent.' When used correctly, respirators can help reduce wearers' exposures to airborne particulate hazards such as dusts, mists and fumes – including particles so small that they can't be seen. Respirators contain filter material and are designed to form a seal with the wearer's face, so that air passes through the filter (instead of around the edges) before it is inhaled. A common choice is a disposable filtering facepiece respirator (FFR), such as those shown below.



No matter how well a respirator seals to the face and how efficient the filter media is, wearers should expect a small amount of leakage inside any respirators. No respirator will eliminate exposures entirely. Please read the questions and answers below to give you a better understanding of how respirators work. If you have additional questions about the use of 3M respirators, please consult our website or your local 3M office. The following are generalized responses to some frequently asked questions, to help provide clarity around the following topics:

- Respirators vs. Masks
- 2) Types of Respirators
- 3) How Respirators Work
- 4) How to Use Respirators
- 5) Comfort Considerations
- 6) Aesthetic Considerations



What about people with Facial hair?



- Facial hair can impair the sealing of the respirator
- "Clean shave policy" for all tight fitting respirators
- Contact your EHS / HSE to understand more
- Contact 3M to know more about fit testing of respirators
- Follow local regulatory guidelines

https://www.cdc.gov/niosh/npptl/pdfs/FacialHairWmask11282017-508.pdf



Thank You